

HB 0915 CF

Technical Data Sheet
Polypropylene, Homopolymer



Product Description

HB 0915 CF is a polypropylene homopolymer. It contains slip and anti-blocking additives. HB 0915 CF is typically used by customers for cast films with many different applications, such as packaging and lamination films for foodstuffs (pasta, snacks, biscuits, bakery products and confectionery), or film for packaging of flowers and books stationery.

Films made with HB 0915 CF have very high transparency and gloss.

HB 0915 CF is non-phthalate grade. This product is suitable for food contact.

Product Characteristics

Application	Cast Films
Processing Method	Film Extrusion
Market	Consumer Products. Flexible Packaging
Features	Medium Flow. Medium Stiffness. Homopolymer. Narrow MWD Slip. Antiblock. Phthalate-Free

Typical Properties	Nominal		Test Method
	Value	Units	
Physical			
Melt Flow Rate (230°C/2.16kg)	9.0	g/10 min	ISO 1133
Mechanical			
Flexural modulus (2 mm/min)	1400	MPa	ISO 178
Tensile modulus (1 mm/min)	1350	MPa	ISO 527
Tensile Strength at Yield (50 mm/min)	32	MPa	ISO 527
Elongation at Yield (50 mm/min)	10	%	ISO 527
Thermal			
Vicat Softening Temperature (10N)	153	°C	ISO 306
Heat Deflection Temperature (0.45 MPa)	85	°C	ISO 75B

Notes

These are typical property values not to be construed as specification limits

REACH

Polypropylene are exempted from registration under REACH. However, the corresponding monomers (used as raw materials for polymer production) and relevant additives have been registered. Please see related Declaration of Compliance for Plastic Food Contact Materials (DoC for PFCM).

Packaging

Polypropylene pellets is typically packed in polyethylene bags with net weight of 25kg each. 50 bags are stacked on a flat wooden pallet (dimensions: 1100mm x 1300mm x 150mm) with net weight of 1250kg per pallet that is stretch-hood film wrapped. Upon agreement with a customer PP pellet can be packed into big bag sized for 1000kg on wooden pallet (dimensions: 1140mm x 1140mm x 150mm) without stretch-hood film wrapping.

Storage

Polypropylene product packed in 25kg bags or 1000kg big bags stacked on wooden pallet shall be stored in enclosed dry place preventing from direct sunlight at least 1 meter far from heaters, at temperature min. -15°C / max. 35°C, relative humidity max. 80%. Prior to processing PP product bags shall be kept in production area for at least 12 hours.

PP shelf life is 36 months from the date of manufacture.

POLYPROPYLENE HOMOPOLYMER